


Recommended Procedure

From illustrations the assembling system and sequence can be easily deduced.

1. Mounting and fastening of insulators under each support.
2. Insert bolts (6) into washers (7) and upper slots of a support (1) than screw into anchor plates (3) and connection plates (4). Do the same with the other support (See details A and B). For one section racks use additionally connection plates (4), screw bolts (6) into the outer thread of the plate (4) (See detail C).
3. Coupling of stringers and supports. Spacing of stringers according to the required width.
4. Final tightening of all bolts.

To accomplish these operations, only a 13mm wrench is necessary

Handle with care! In case of coating damage, repair the surface immediately.

Support Package List			PG...	SG...	Torque
Part.No.	Name	Article No.	Quantity per pack		
1	Support		2	2	
2	Insulator	TK0006-A (PP1500)	4	4	
6	Screw M8	ZV000069 (PP1133)	4	4	20Nm
9	Nut M8	ZV000081 (PP1129)	4	4	
15	Washer M8	ZV000084 (PP1194)	4	4	
16	Shim 2mm / 4mm	ZV000207/ ZV000210 (PP1156/PP1157)	4	4	
19	Plastic cap M8	ZSKS00M8 (PP1111)	4	4	

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