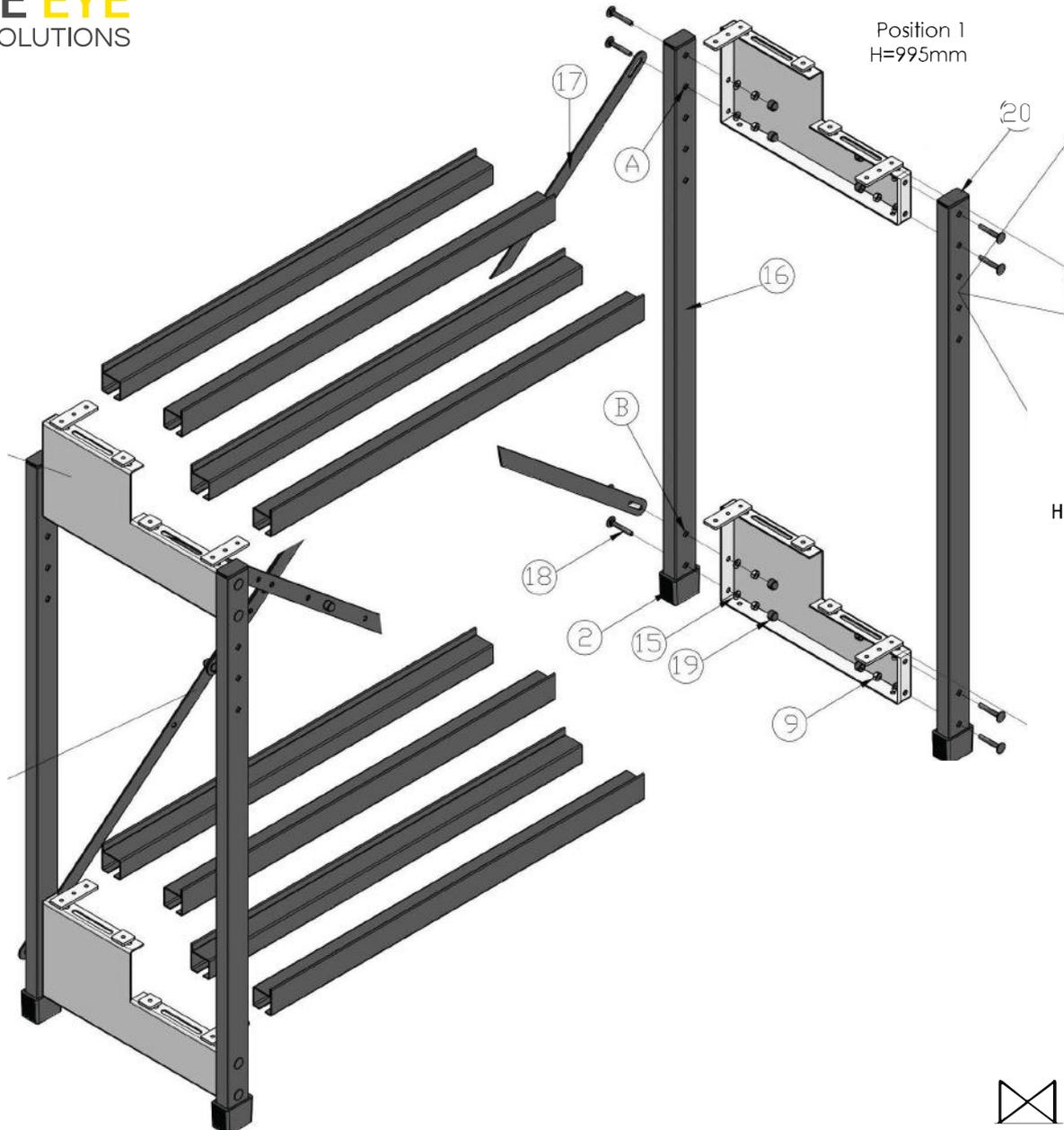
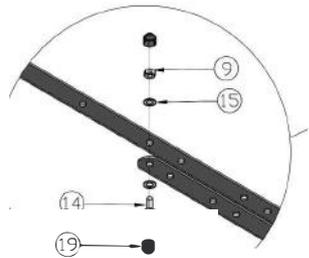
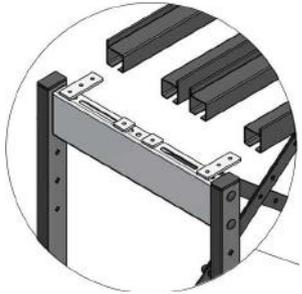



Recommended Procedure

1. Bolt support and uprights (16+2) together. Using bolt (18), washer (15) nut (9) and cap (19). Fixing braces (17) with hardware (18/15/9/19) in position A and B as shown. For the upper support the standard position is 1. For batteries with lower height it is possible to use position 2/3/4.
2. Tighten all nuts and bolts, except for the braces.
3. Stand assembly as shown on the drawing.
4. Tier assembly in conformity with the instructions given for one-tier racks.
5. Level out stand. Using shims where necessary.
6. Bring braces in place and tighten (15/14/9/19).

Handle with care! In case of coating damage, repair the surface immediately.

No.	Part	Article No.	Quantity per pack	Torque
16	Upright	1002 (PP1163)	2	
17	Brace	ZV000048 (PP1189)	2	
18	Lock Bolt M8 x 50	ZV000597 (PP1196V)	8	8 Nm
9	Nut M8	ZV000081 (PP1129)	12	
15	Washer M8	ZV000084 (PP1194)	10	
14	Screw M8 x 25	ZV000070 (PP1133)	2	20 Nm
2	Insulator	TK0006-B (PP1502)	2	
19	Plastic Cap M8	ZSKS00M8 (PP1111)	12	
20	Plastic plug 50x30	ZV000030 (PP1104)	2	



Position 1
H=995mm

Position 2
H=930mm

Position 3
H=865mm

Position 4
H=800mm

Arrangement braces

